

Safety – Operation – Maintenance

Keep this document in a safe place

Read and understand this manual before operating your air tool

CLAYTON
Dustless Made Simple™

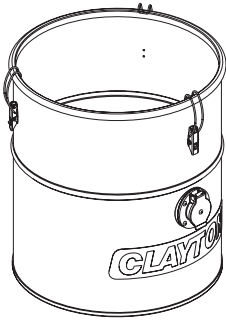
Stingray Vacuum Tank Stainless Combustible Dust

CE

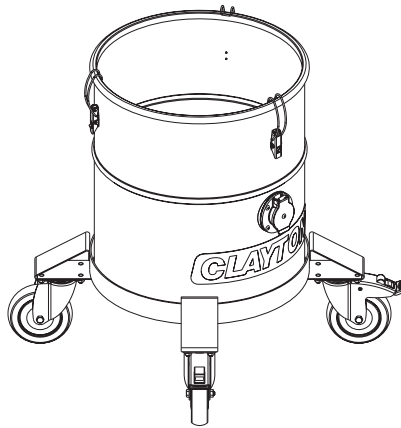
Model: 603-305TN, 603-305T, 603-315TN, 603-315T



Scan this QR code for
online instructions and
documentation



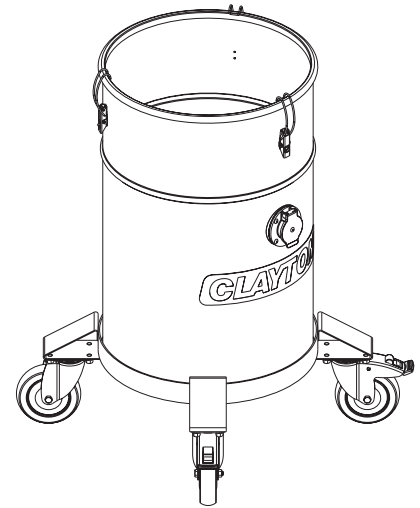
603-305TN



603-305T



603-315TN



603-315T

⚠ WARNING

SAFETY LEGEND



⚠ WARNING

Read and understand operator's manual before using this equipment.



⚠ WARNING

Eye protection is required when operating this equipment.



⚠ WARNING

Hearing protection is required when applicable PEL (permissible exposure limit) is exceeded.



⚠ WARNING

Respiratory protection is required when applicable PEL (permissible exposure limit) is exceeded.

- A HEPA Filter must be installed in this vacuum at all times
- If this vacuum is used to collect hazardous material, personal protective equipment should be used when opening the vacuum or emptying its contents
- If this vacuum is intended for Dust Ignition Proof Operation, it must be used with supplied or recommended accessories from Clayton Associates
- Any alteration to this equipment by a third party will nullify its warranty

November 2018

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1

APPLICATIONS & ENVIRONMENTS

This vacuum tank and filters are for dry collection only.

⚠ WARNING:

Do not use this equipment for cleaning or extracting fuel residues from any vehicle or equipment.

Do not use this equipment for cleaning or extracting live sparks or burning embers.

Do Not use this equipment in combustible Dust or Gas atmospheres.

2

WHAT'S INCLUDED

Clayton Warthog Vacuum Tanks ship with the following items:

- Filter Bags
- HEPA Filter
- HEPA 12 Month Timer Card

Use only the following Clayton consumables and accessories:

Model	603-305TN	603-305T	603-315TN	603-315T
Bags	627-1414BC	627-1414BC	627-16BC	627-16BC
HEPA	627-12HX	627-12HX	627-12HX	627-12HX
HEPA Prefilter	627-12P	627-12P	627-12P	627-12P
Poly Bags	600-115-05	600-115-05	600-115-05	600-115-05

3

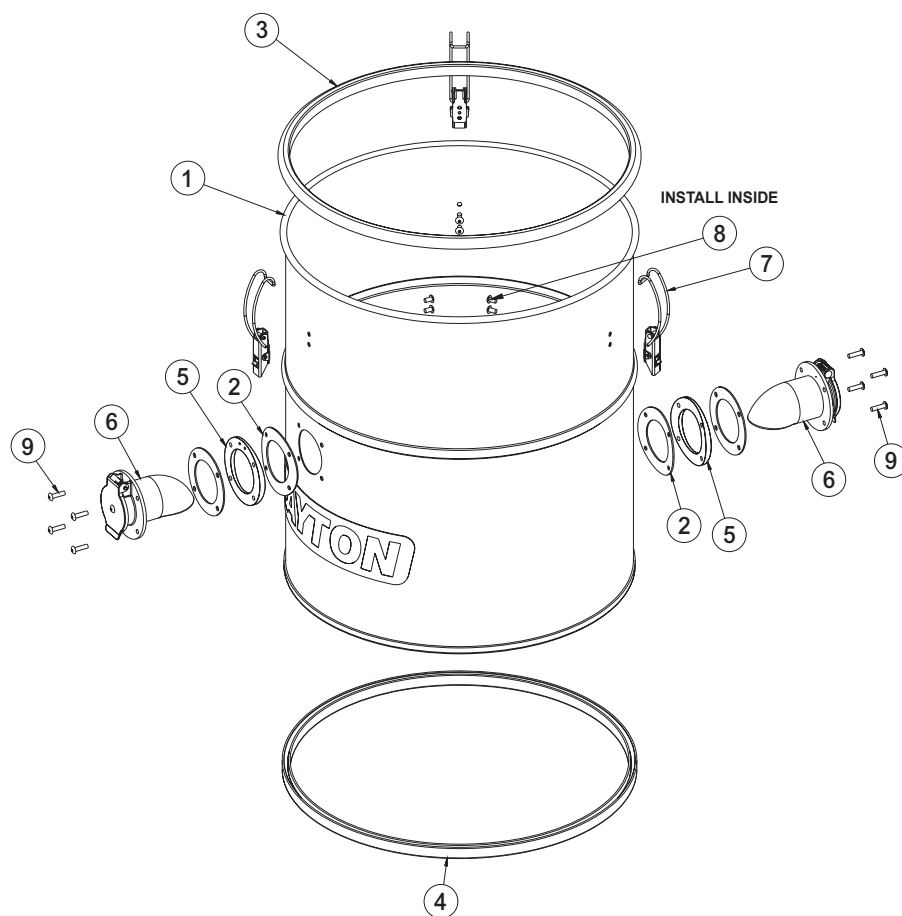
GETTING STARTED

1. Remove items shipped in the tank

2. See Power Head instructions for additional steps.

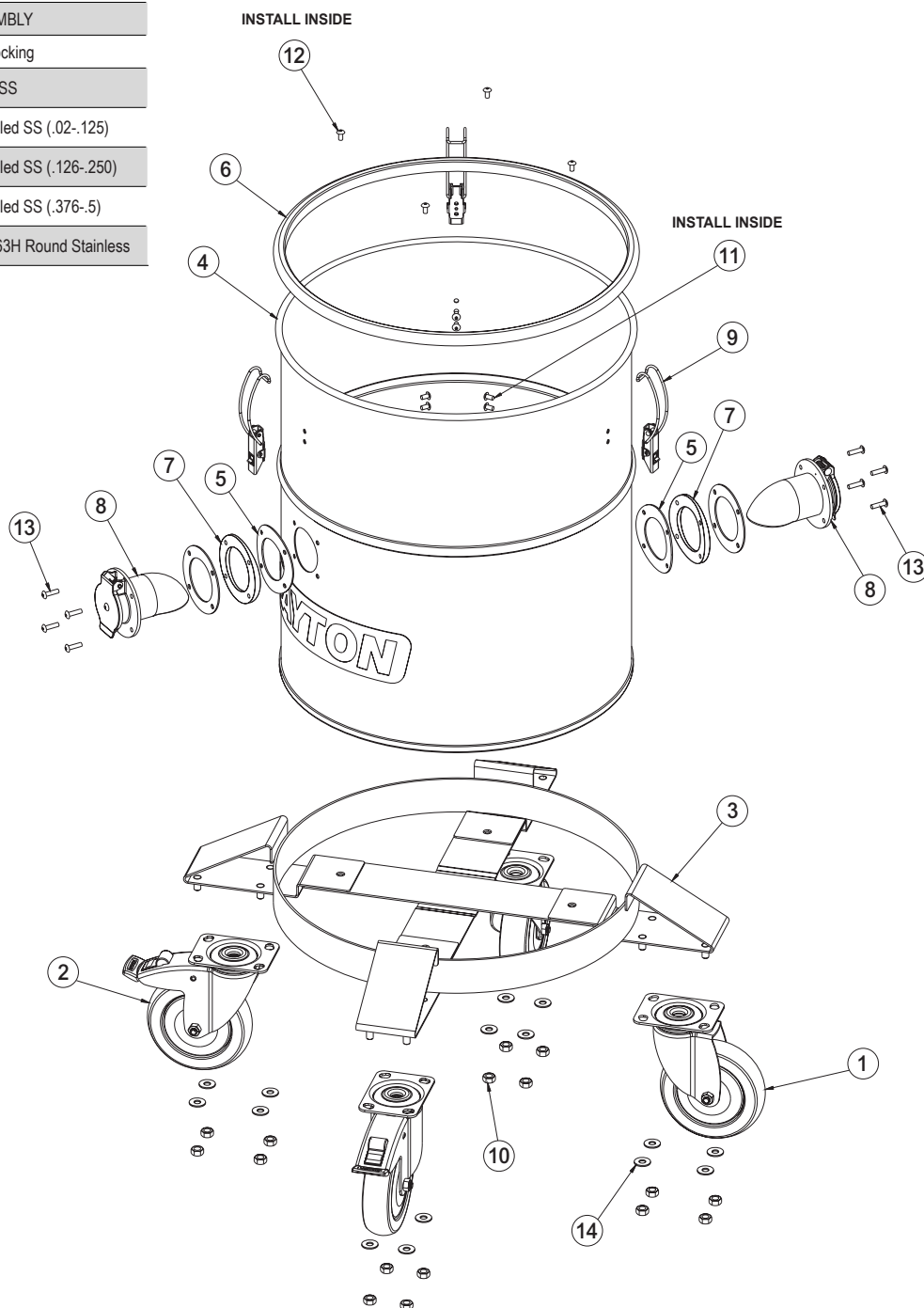
603-305TN

Seq	Item No	Description
1	601-D161801-S	Vacuum Tank 5 Gal Yellow Aero WH
2	911-013	GASKET CAST INLET VALVE
3	911-020	Gasket 16in Molded Silicone
4	911-034	Edge Trim with Metal Core for Drum Bottom (per ft)
5	923-006	INLET VALVE COPING ADAPTER 16IN
6	923-A006	INLET VALVE, CAST ASSEMBLY
7	951-009	Draw Latch SS Wire Bale Locking
8	RE0611-SDSSS-Z	Rivet Blind 3/16 x 0.344 Sealed SS (.02-.125)
9	RE0623-SDSSS-Z	Rivet Blind 3/16 x 0.719 Sealed SS (.376-.5)



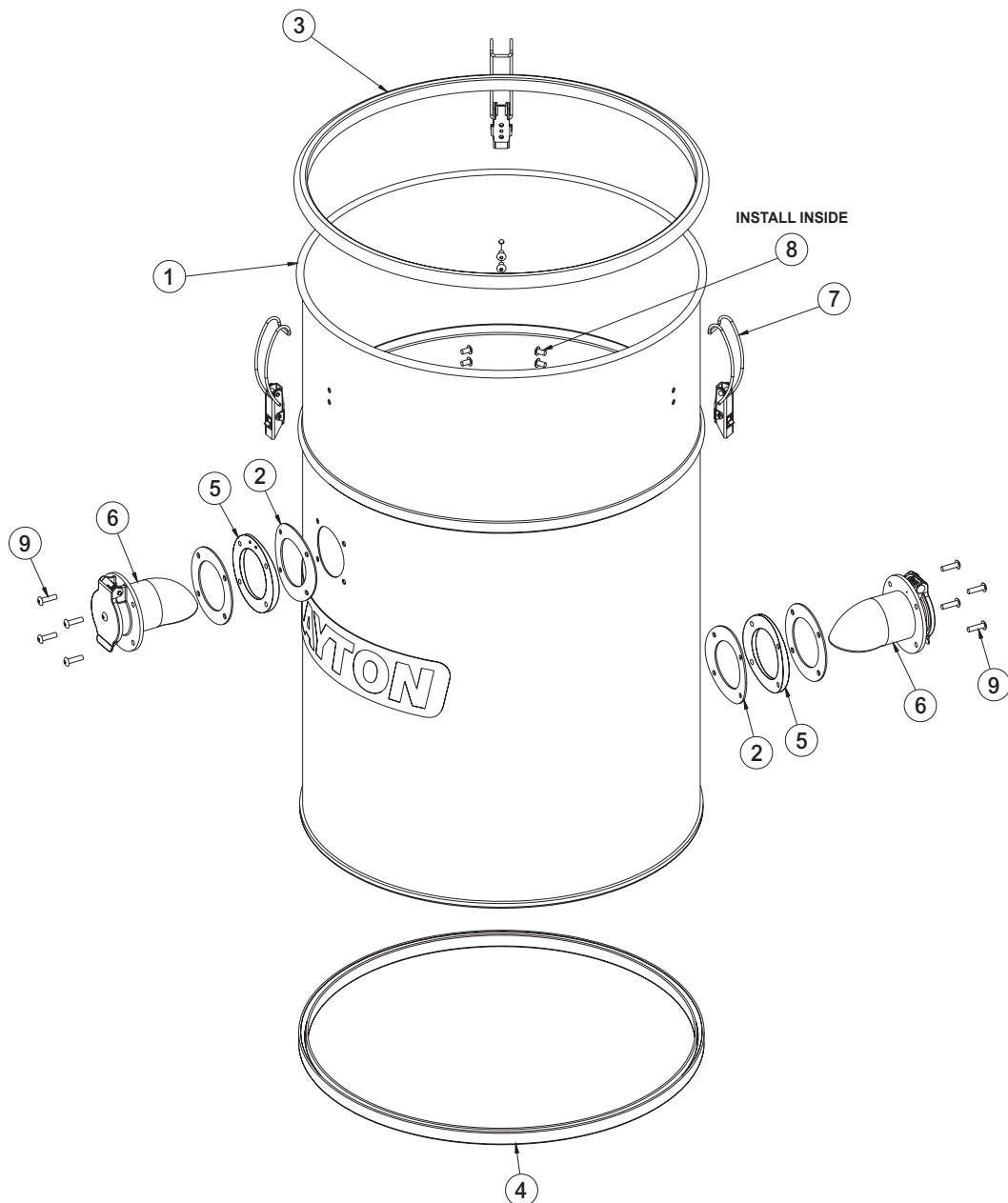
603-305T

Seq	Item No	Description
1	600-159.5	CASTER WHEEL, 5 INCH, SWIVEL PLATE
2	600-159.5LOCK	CASTER WHEEL, 5IN SWIVEL LOCK PLATE
3	601-037	Caster Dolly Warthog 5 gal SS Yellow
4	601-D161801-S	Vacuum Tank 5 Gal Yellow Aero WH
5	911-013	GASKET CAST INLET VALVE
6	911-020	Gasket 16in Molded Silicone
7	923-006	INLET VALVE COPING ADAPTER 16IN
8	923-A006	INLET VALVE, CAST ASSEMBLY
9	951-009	Draw Latch SS Wire Bale Locking
10	NE20181623-HNSZ	Nut 5/16-18 Nylon Lock Tall SS
11	RE0611-SDSSS-Z	Rivet Blind 3/16 x 0.344 Sealed SS (.02-.125)
12	RE0616-SDSSS-Z	Rivet Blind 3/16 x 0.500 Sealed SS (.126-.250)
13	RE0623-SDSSS-Z	Rivet Blind 3/16 x 0.719 Sealed SS (.376-.5)
14	WE204804-RFS-Z	Washer .313ID x .750OD .063H Round Stainless



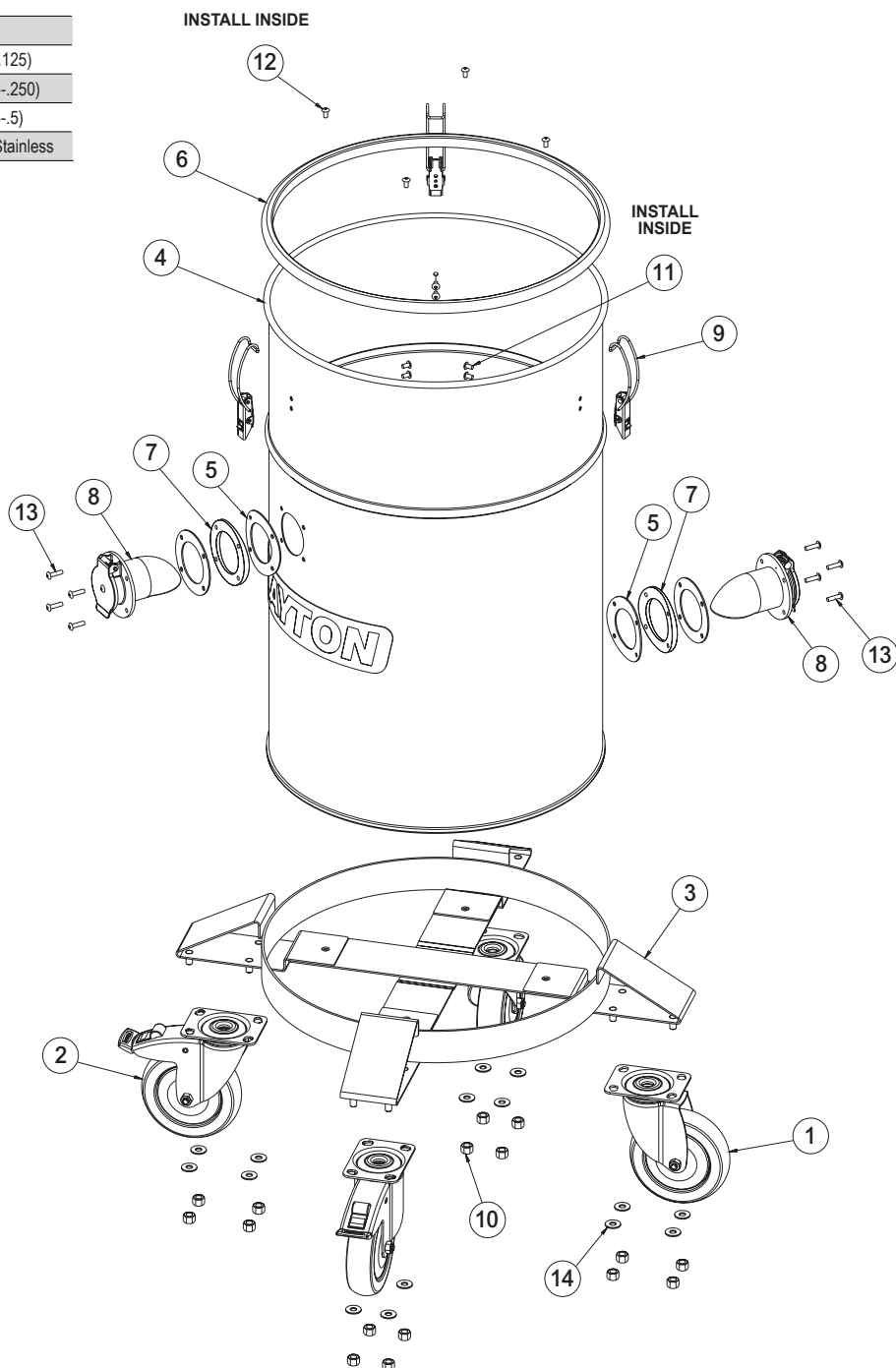
603-315TN

Seq	Item No	Description
1	601-D162601-S	Vacuum Tank 5 Gal Yellow Aero WH
2	911-013	GASKET CAST INLET VALVE
3	911-020	Gasket 16in Molded Silicone
4	911-034	Edge Trim with Metal Core for Drum Bottom (per ft)
5	923-006	INLET VALVE COPING ADAPTER 16IN
6	923-A006	INLET VALVE, CAST ASSEMBLY
7	951-009	Draw Latch SS Wire Bale Locking
8	RE0611-SDSSS-Z	Rivet Blind 3/16 x 0.344 Sealed SS (.02-.125)
9	RE0623-SDSSS-Z	Rivet Blind 3/16 x 0.719 Sealed SS (.376-.5)



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Clayton products are proudly made in the USA

