

Safety – Operation – Maintenance

Keep this document in a safe place

Read and understand this manual before operating your air tool

CLAYTON
Dustless Made Simple™

WartHog Vacuum Tank

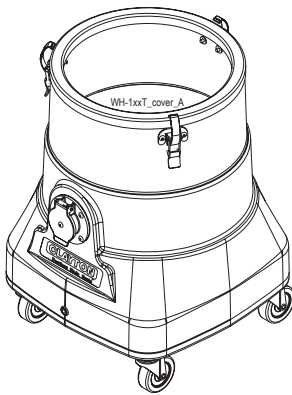
Poly Toxic Dust

Models: 603-105T, 603-107T, 603-115T

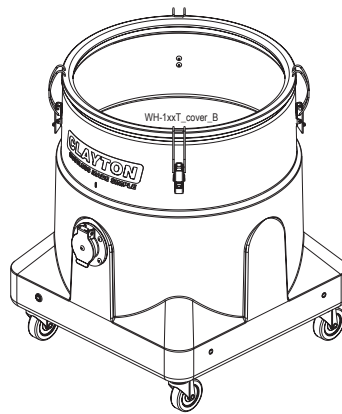
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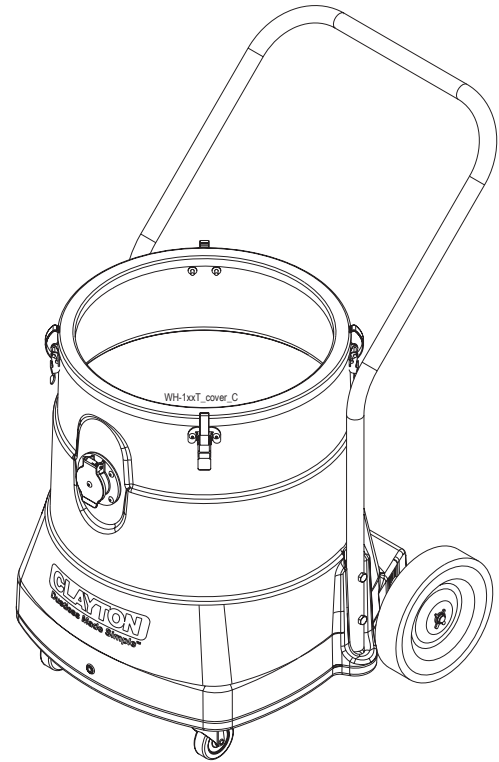
Scan this QR code for
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documentation, or visit
www.ClaytonHowTo.com



603-105T



603-107T



603-115T

⚠ WARNING

SAFETY LEGEND



⚠ WARNING

Read and understand operator's manual before
using this equipment.



⚠ WARNING

Eye protection is required when operating this
equipment.



⚠ WARNING

Hearing protection is recommended when
operating this equipment.



⚠ WARNING

Respiratory protection is recommended
operating this equipment.

⚠ WARNING

- A HEPA filter must be installed in this vacuum at all times.
- If this vacuum is used to collect hazardous material, personal protective equipment should be used when opening the vacuum or emptying its contents.
- Any alteration to this equipment by a third party will nullify its warranty

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APPLICATIONS & ENVIRONMENTS

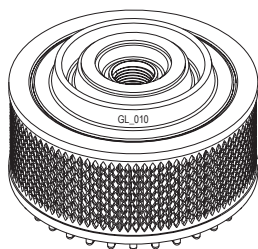
The vacuum tank and filters are for dry collection only.

⚠ WARNING

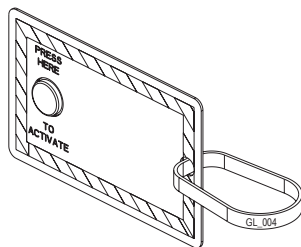
Do not use this equipment for cleaning or extracting fuel residues from any vehicle or equipment.
Do not use this equipment for cleaning or extracting live sparks or burning embers.
Do not use this equipment in combustible Dust or Gas atmospheres.

WHAT'S IN THE BOX

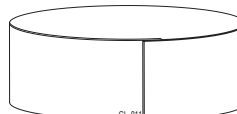
In addition to the Warthog vacuum tank, the following items have been shipped with the tank:



HEPA Filter



HEPA Timer Card



HEPA Pre-Filter



Filter Bags



Poly Bag 5-Pack

NOTE: Clayton power heads ship are shipped in a separate box. These instructions assume you have both a vacuum tank and an appropriate power head. Refer to the instruction manual included with the power head for additional information.

CONSUMABLES/ACCESSORIES

Recommended consumables:

Item	Vacuum Tank Model		
	603-105T	603-107T	603-115T
Filter Bags	627-0913B	627-1414B	627-16B
HEPA Filter	627-12H	627-12H	627-12H
HEPA Pre-Filter	627-12P	627-12P	627-12P
Poly Bags	600-114DM-05	600-114DM-05	600-114DM-05

SPECIFICATIONS & REQUIREMENTS

PHYSICAL:

603-105T

Weight TBD lbs (TBD kg)
 Dimensions (L x W x H) TBD x TBD x TBD in (TBD x TBD x TBD cm)
 Capacity 5 gal (19 liters)

603-107T

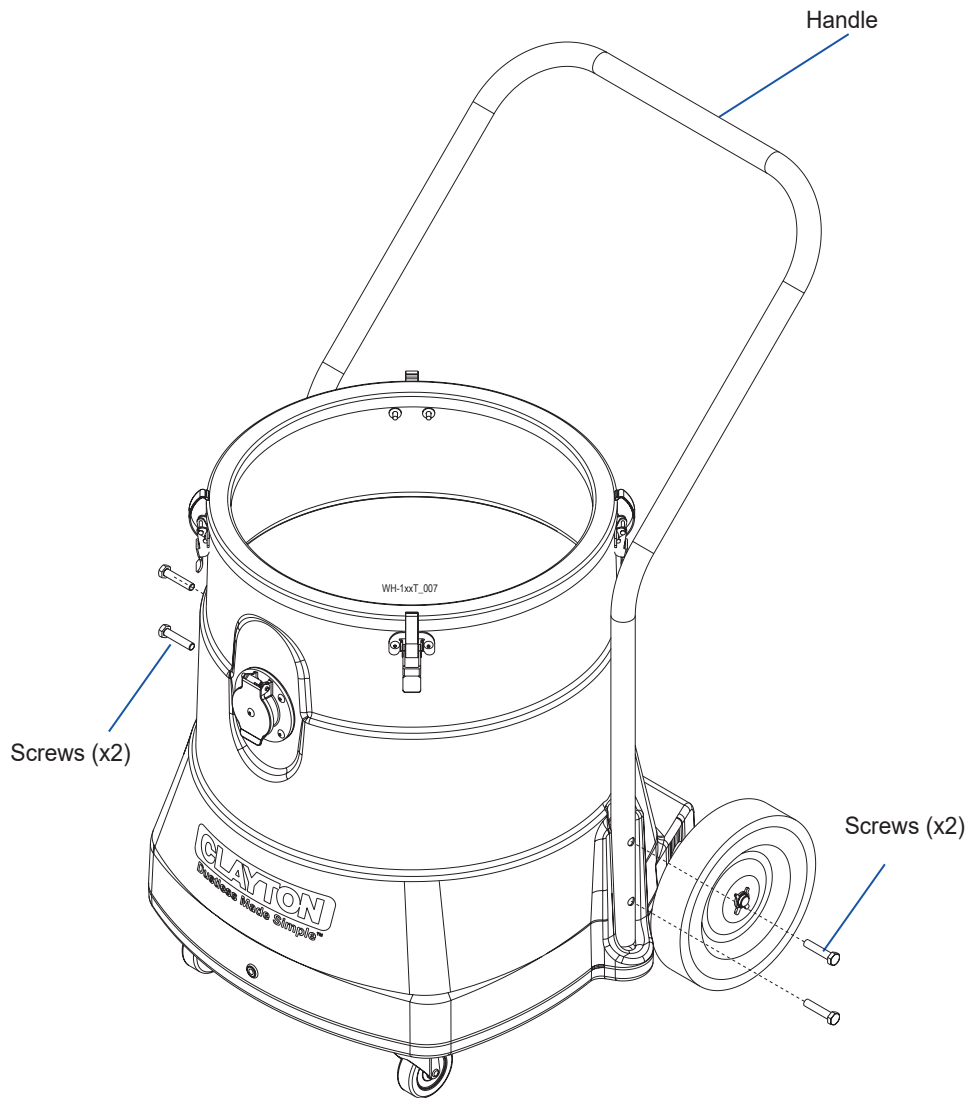
Weight TBD lbs (TBD kg)
 Dimensions (L x W x H) TBD x TBD x TBD in (TBD x TBD x TBD cm)
 Capacity 7 gal (26 liters)

603-115T

Weight TBD lbs (TBD kg)
 Dimensions (L x W x H) TBD x TBD x TBD in (TBD x TBD x TBD cm)
 Capacity 15 gal (57 liters)

GETTING STARTED

1. Unbox the vacuum tank.
2. Visually inspect vacuum tank to ensure that no parts are missing or damaged.
3. Remove items shipped in the vacuum tank.
4. **Attach the Handle [603-115T].**
 - Remove the 4 screws from the handle slots on both sides of the vacuum tank using a ½ in socket or open end wrench.
 - Slide the handle into the handle slots on the side of the vacuum tank.
 - Insert the screws through the holes in the handle and into vacuum tank; finger tighten until all 4 screws are started.
 - Tighten using a ½ in socket or open end wrench.

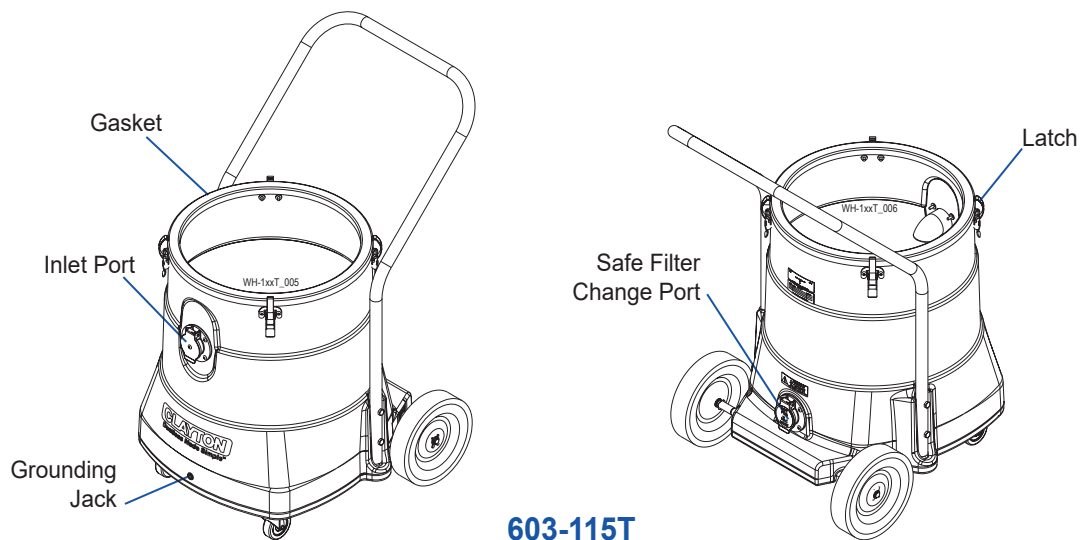
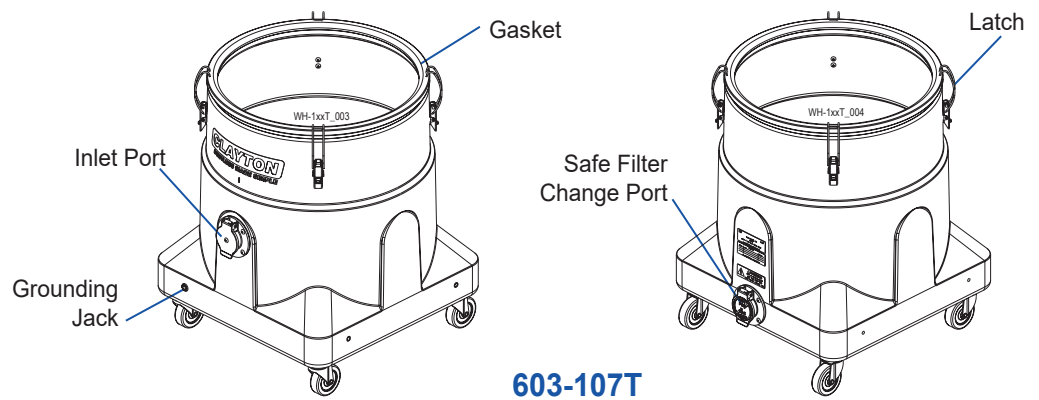
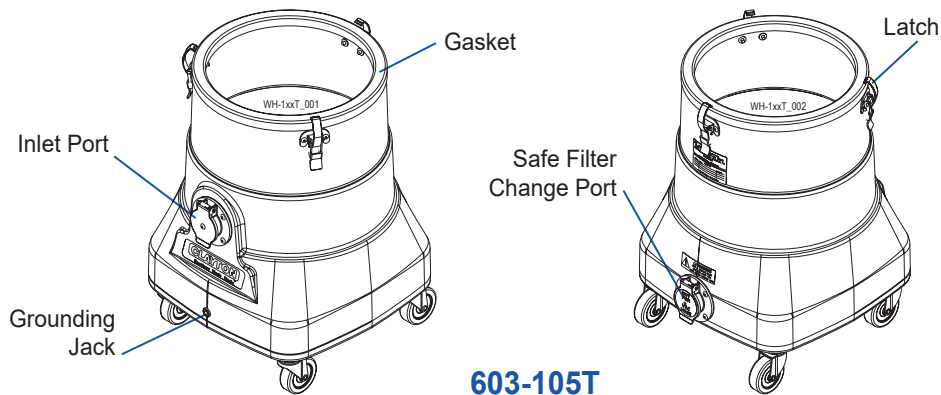


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GETTING STARTED

5. Familiarize yourself with the vacuum tank.

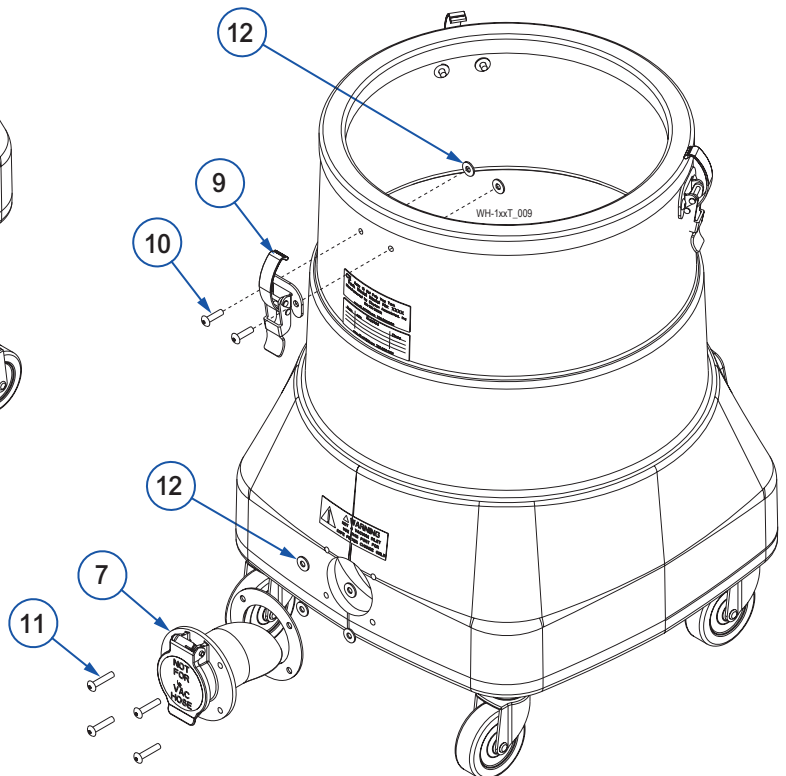
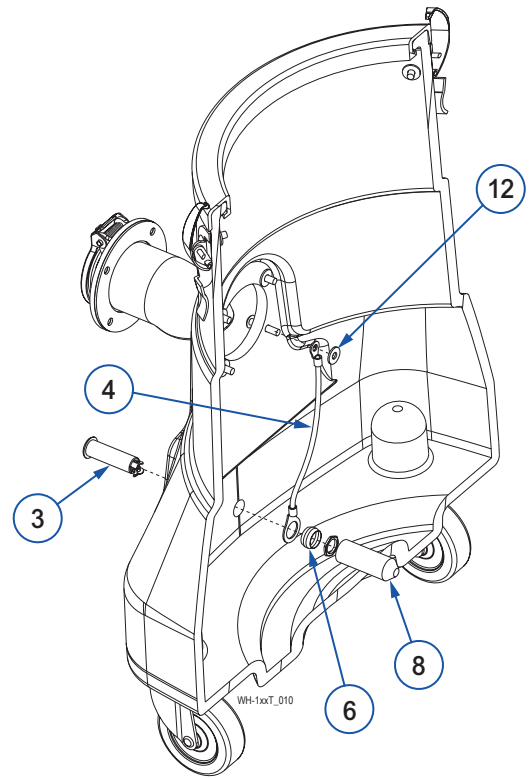
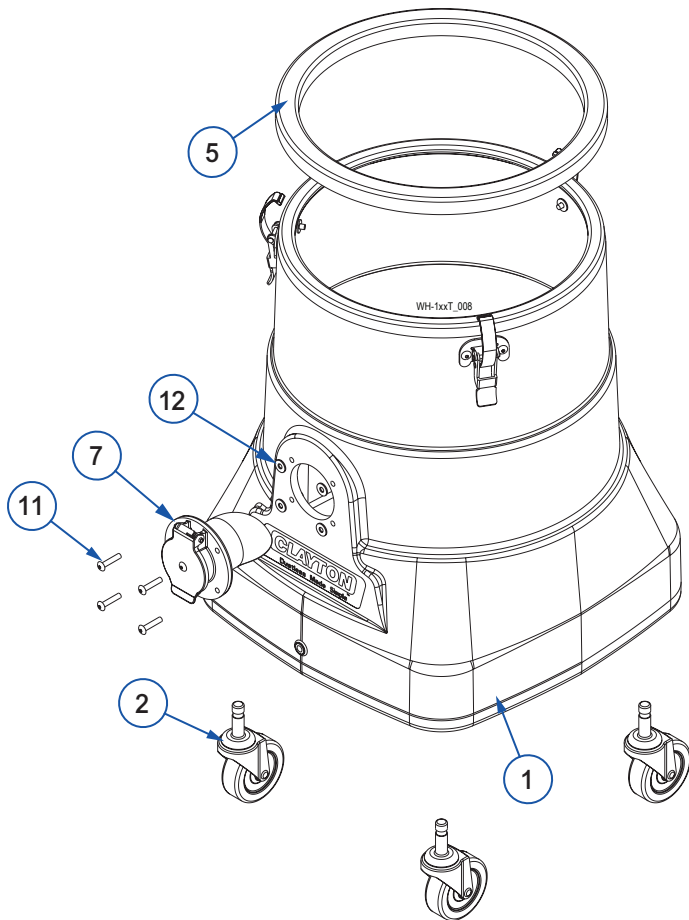


6. Refer to the appropriate power head instructions for additional information.

ILLUSTRATED PARTS BREAKDOWN

603-105T

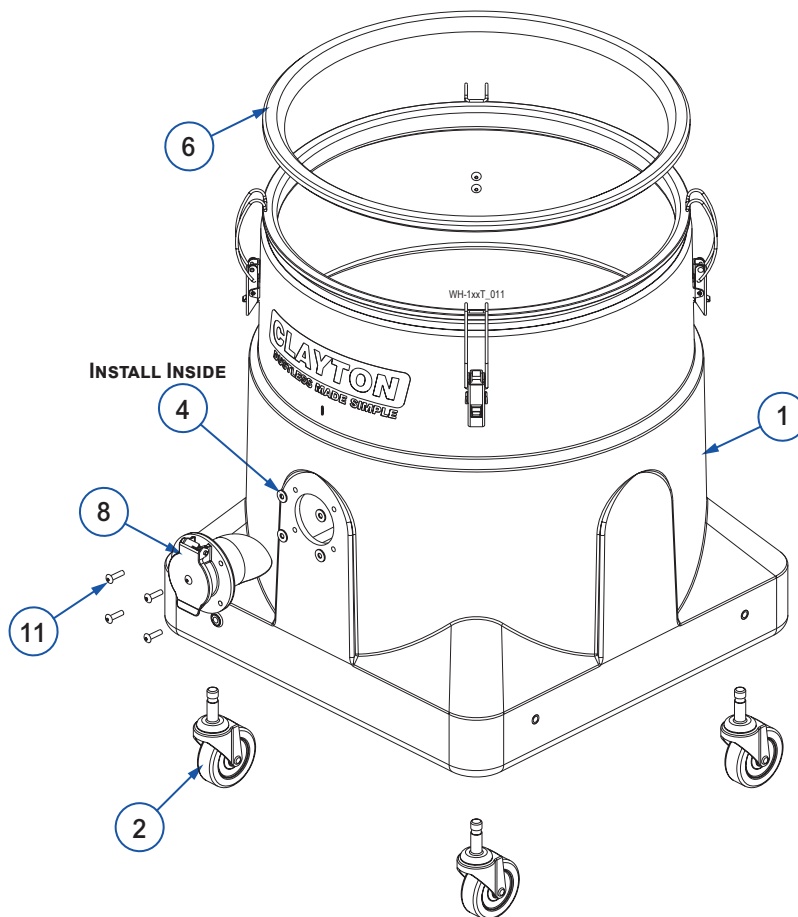
Seq	Item No	Description
1	602-105	Vacuum Tank Poly Yellow 5Gal SFC (10.5lbs PMS123)
2	701-025-001S	Caster, 2.5 In, Swivel 11 X 35mm Stem
3	900-019	Grounding Jack 1/4In X 1.6In Black
4	900-WH001	Wiring Harness, 5 Gal Poly
5	911-039	Molded Gasket For 5 Gallon Poly Tank
6	918-08CS	Compression Sleeve 1/2In Brass
7	923-A006	Inlet Valve, Cast Assembly
8	945-HSEC08X3BK	Heat Shrink End 1/2In
9	951-003	Latch, Draw Style, Warthog Vacuums
10	RE0623-SDSSS-Z	Rivet Blind 3/16 X 0.719 Sealed SS (.376-.5)
11	RE0630-SDSSS-Z	Rivet Blind 3/16 X 0.938 Sealed SS (.501-.625)
12	WE133203-RFS-Z	Washer .203ID X .500OD .047H Round Stainless Steel



ILLUSTRATED PARTS BREAKDOWN

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Seq	Item No	Description
1	602-115	7 Gal Poly Tank, Aero, Yellow
2	701-025-001S	Caster, 2.5 In, Swivel 11 X 35mm Stem
3	900-019	Grounding Jack 1/4In X 1.6In Black
4	WE133203-RFS-Z	Washer .203ID X .500OD .047H Round Stainless Steel
5	900-WH008	Wiring Harness, 7 Gal Poly
6	911-047	Gasket, Molded Silicone, 7 Gallon Tank
7	918-08CS	Compression Sleeve 1/2In Brass
8	923-A006	Inlet Valve, Cast Assembly
9	945-HSEC08X3BK	Heat Shrink End 1/2In
10	951-009	Draw Latch SS Wire Bale Locking
11	RE0623-SDSSS-Z	Rivet Blind 3/16 X 0.719 Sealed SS (.376-.5)
12	RE0616-SDSSS-Z	Rivet Blind 3/16 X 0.500 Sealed SS (.126-.250)



Repair or Warranty Contact

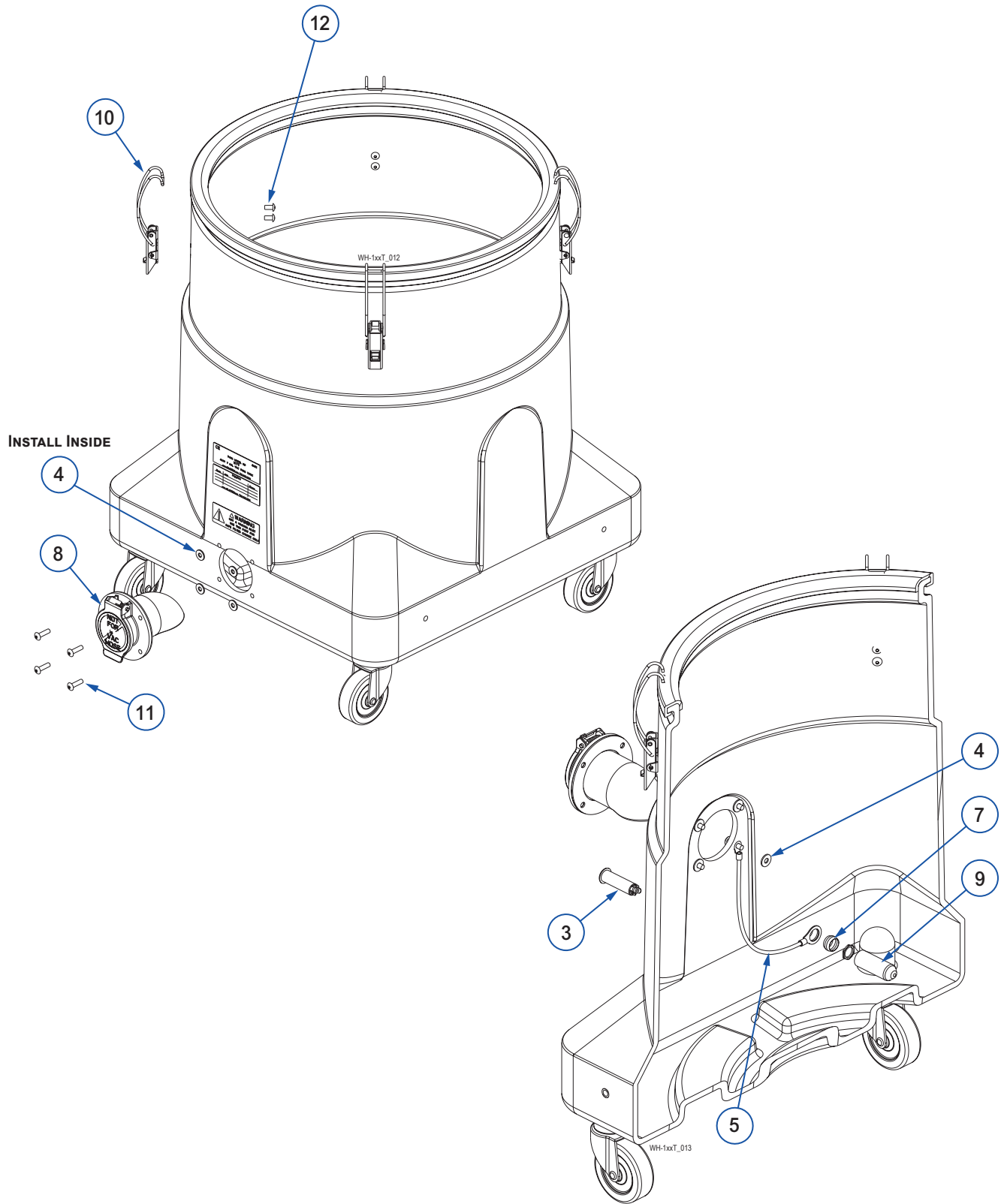
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ILLUSTRATED PARTS BREAKDOWN

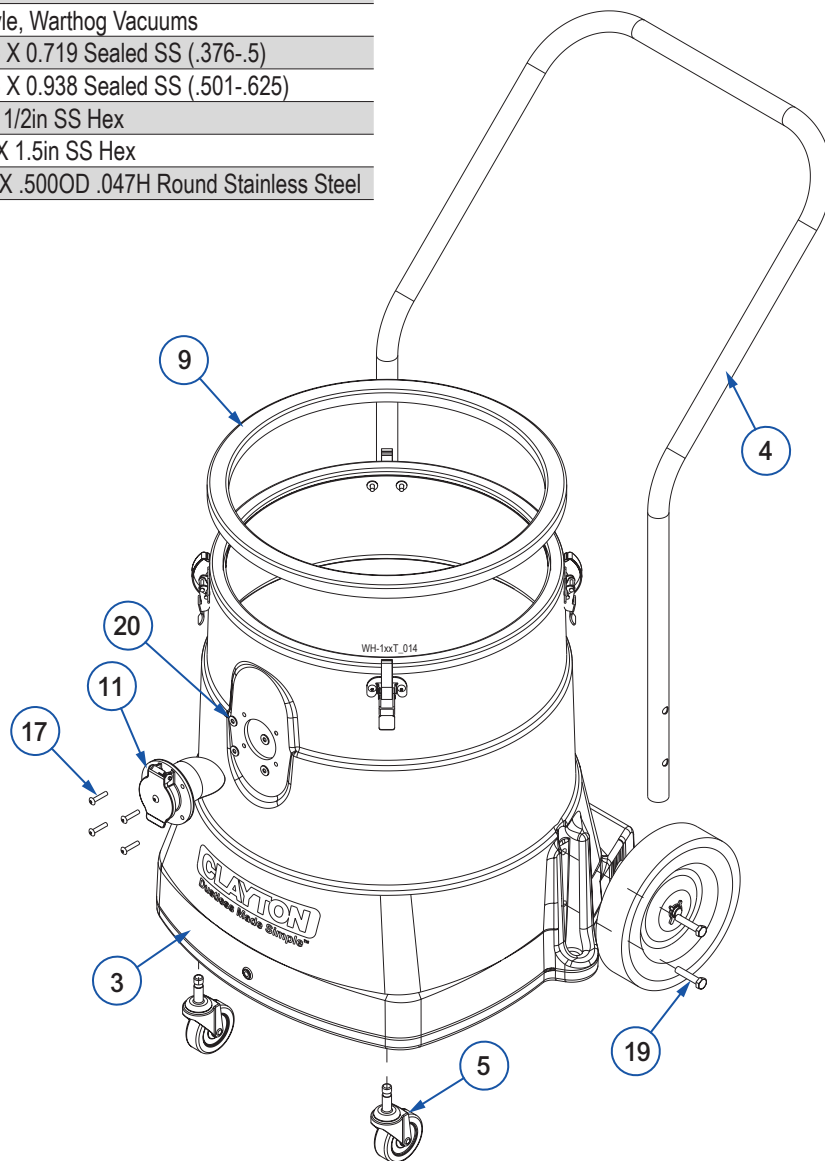
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ILLUSTRATED PARTS BREAKDOWN

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Seq	Item No	Description
1	601-122	Axle Retaining Plate For WH-115
2	601-123	Axle, Poly Warthog 15 Gal
3	602-106	Vacuum Tank Poly Yellow 15Gal SFC (19lbs PMS123)
4	610-141-4	Handle, 15 Gallon Warthog Vacuum
5	701-025-001S	Caster, 2.5 in, Swivel 11 X 35mm Stem
6	701-08-001	Wheel, 8 in, 1/2 Axle, Offset
7	900-019	Grounding Jack 1/4in X 1.6in Black
8	900-WH002	Wiring Harness, 15 Gal Poly
9	911-044	Gasket, 15 Gal Poly Lip
10	918-08CS	Compression Sleeve 1/2in Brass
11	923-A006	Inlet Valve, Cast Assembly
12	929-RR.75	Retaining Ring, Split, .75 Shaft
13	929-WW.500	Washer, Triple Wave, .516ID .860OD
14	945-HSEC08X3BK	Heat Shrink End 1/2in
15	951-003	Latch, Draw Style, Warthog Vacuums
16	RE0623-SDSSS-Z	Rivet Blind 3/16 X 0.719 Sealed SS (.376-.5)
17	RE0630-SDSSS-Z	Rivet Blind 3/16 X 0.938 Sealed SS (.501-.625)
18	SE162008-HHSM-Z	Screw 1/4-20 X 1/2in SS Hex
19	SE201824-HHSM-Z	Screw 5/16-18 X 1.5in SS Hex
20	WE133203-RFS-Z	Washer .203ID X .500OD .047H Round Stainless Steel



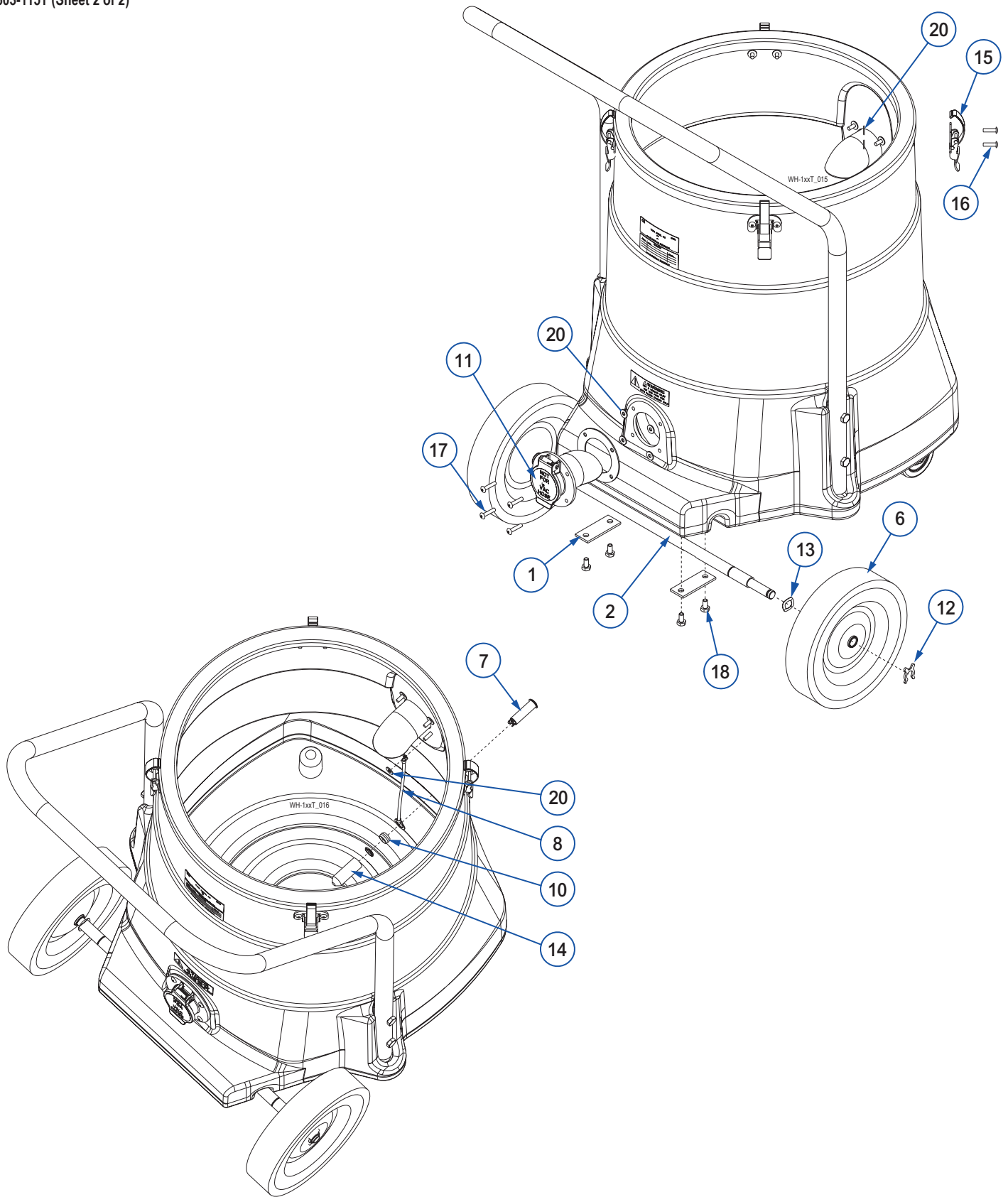
Repair or Warranty Contact

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ILLUSTRATED PARTS BREAKDOWN

603-115T (Sheet 2 of 2)



LIMITED LIFETIME WARRANTY TERMS AND CONDITIONS

Warranty Terms

Clayton Associates, Inc. guarantees its manufactured products against defects in materials or workmanship and will either repair or replace all parts that prove defective under normal use during the lifetime of the products. The warranty period shall commence from the date of paid invoice.

This warranty does not cover (a) repairs due to normal wear, accident, neglect, misuse, or use other than as indicated in the instruction booklet (b) products manufactured by third parties and distributed by Clayton (c) wear items such as bearings, rotor blades, regulators, valve stems, levers, shrouds, guards, O-rings, seals, gaskets, motor brushes, and other wearable parts.

Repair within the Continental US

During the first 90 days of the warranty period, Clayton will provide parts and labor to the customer's site at no charge or pay freight costs associated with returning the products for repair to a Clayton selected service location and repair the product at no charge. Clayton personnel will determine the best way to repair the product.

Past 90 days, Clayton will provide parts to the customer's site at no charge or the customer may ship the product to a Clayton selected service location at customer's expense and Clayton will repair the product at no charge and provide return shipping.

Repair Outside the Continental US

Clayton will provide parts to the customer's site at no charge or the customer may ship the product to a Clayton selected service location at customer's expense and Clayton will repair the product at no charge and provide return shipping.

Limitation of Liability

Clayton shall not in any event be liable for any damages, loss of production time or profits, whether based on contract, warranty, negligence, strict liability or otherwise, including without limitation any consequential, incidental or special damages, arising with respect to the equipment or its failure to operate.

Clayton Associates, Inc. makes no other warranty or representation of any kind, except that of title, and all other warranties, express or implied, including warranties of merchantability or fitness for any particular purpose, are hereby expressly disclaimed.

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