

Safety – Operation – Maintenance

Keep this document in a safe place

Read and understand this manual before operating your air tool

CLAYTON
Dustless Made Simple™

WartHog Vacuum Tank

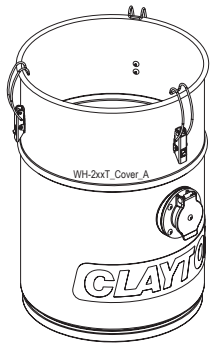
Steel Toxic Dust

Model: 603-202TN, 603-205TN, 603-205T, 603-215T

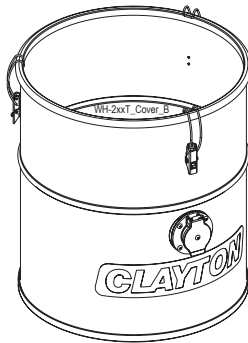
CE



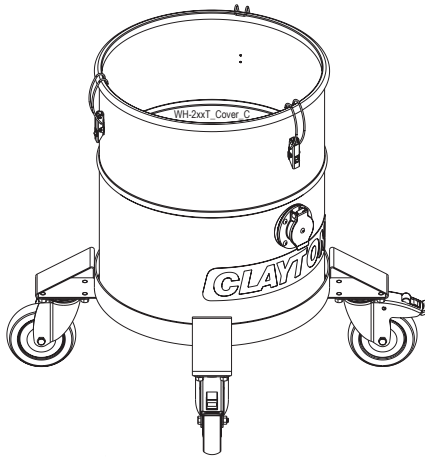
Scan this QR code for
online instructions and
documentation, or visit
www.ClaytonHowTo.com



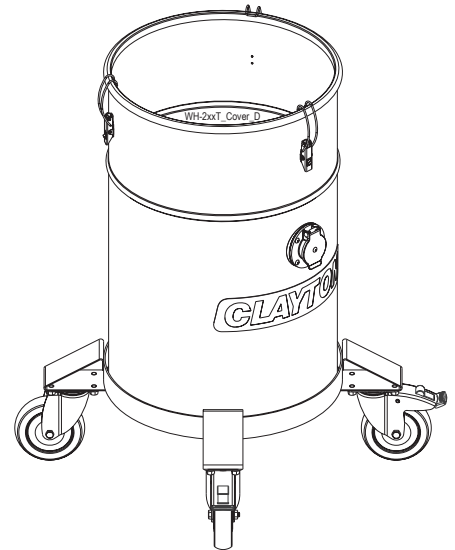
603-202TN



603-205TN



603-205T



603-215T

⚠ WARNING

SAFETY LEGEND



⚠ WARNING

Read and understand operator's manual before using this equipment.



⚠ WARNING

Eye protection is required when operating this equipment.



⚠ WARNING

Hearing protection is recommended when operating this equipment.



⚠ WARNING

Respiratory protection is recommended operating this equipment.

⚠ WARNING

- A HEPA Filter must be installed in this vacuum at all times.
- If this vacuum is used to collect hazardous material, appropriate personal protective equipment may be required.
- Any alteration to this equipment by a third party will nullify its warranty.

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APPLICATIONS & ENVIRONMENTS

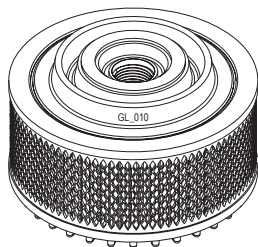
The vacuum tank and associated filters are for dry collection only.

⚠ WARNING

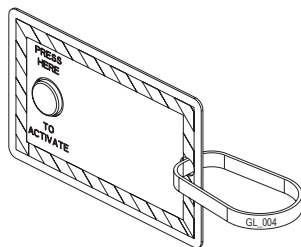
Do not use this equipment for cleaning or extracting fuel residues from any vehicle or equipment.
Do not use this equipment for cleaning or extracting live sparks or burning embers.
Do not use this equipment in combustible Dust or Gas atmospheres.

WHAT'S IN THE BOX

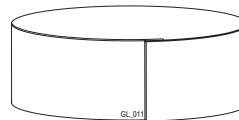
In addition to the WartHog vacuum tank, the following items have been shipped with the tank:



HEPA Filter



HEPA Timer Card



HEPA Pre-Filter



Filter Bags



Poly Bag 5-Pack

NOTE: Clayton power heads are shipped in a separate box. These instructions assume you have both a vacuum tank and an appropriate power head. Refer to the instruction manual included with the power head for additional information.

CONSUMABLES/ACCESSORIES

Recommended consumables:

Item	Vacuum Tank Model			
	603-202TN	603-205TN	603-205T	603-215T
Filter Bags	600-313A	627-1414B	627-1414B	627-16B
HEPA Filter	627-12H	627-12H	627-12H	627-12H
HEPA Pre-filter	627-12P	627-12P	627-12P	627-12P
Poly Bags	600-114DM-05	600-114DM-05	600-114DM-05	600-114DM-05

SPECIFICATIONS & REQUIREMENTS

PHYSICAL:

603-202TN

Weight TBD lbs (9.8 kg)
 Dimensions (L x W x H)..... TBD x TBD x TBD in (TBD x TBD x TBD cm)
 Capacity 2 gal (7.5 liters)

603-205T

Weight TBD lbs (9.8 kg)
 Dimensions (L x W x H)..... TBD x TBD x TBD in (TBD x TBD x TBD cm)
 Capacity 5 gal (19 liters)

603-205TN

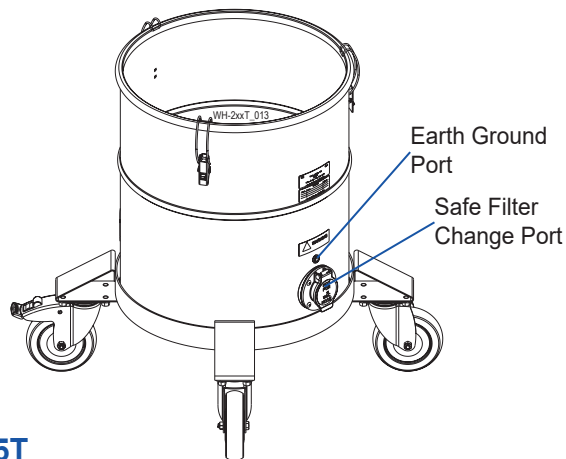
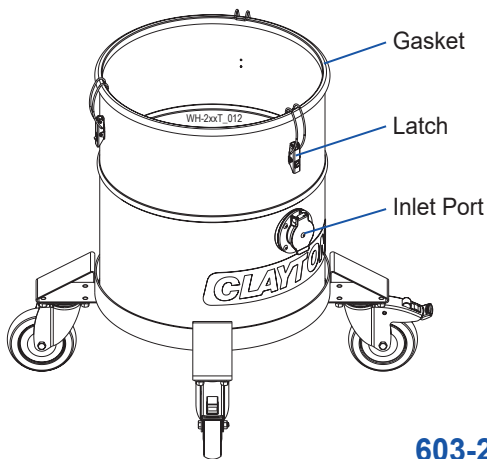
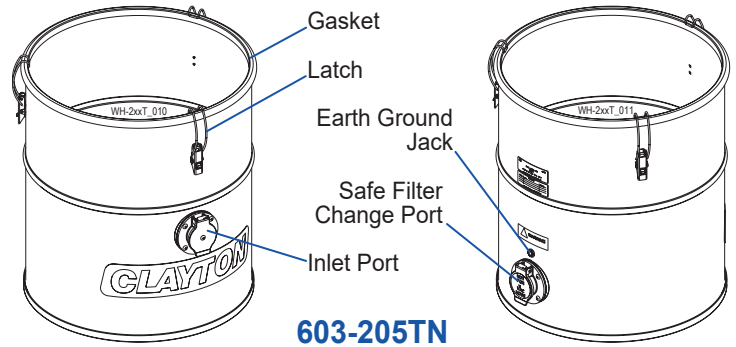
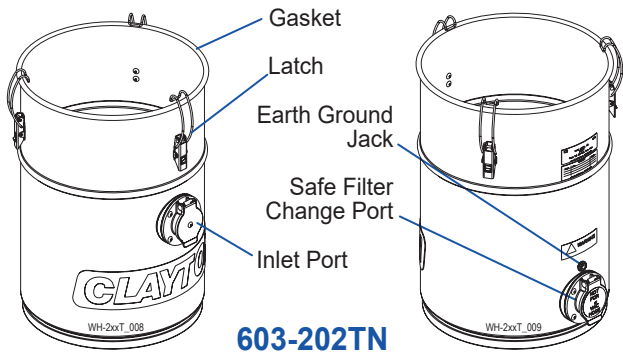
Weight TBD lbs (9.8 kg)
 Dimensions (L x W x H)..... TBD x TBD x TBD in (TBD x TBD x TBD cm)
 Capacity 5 gal (19 liters)

603-215T

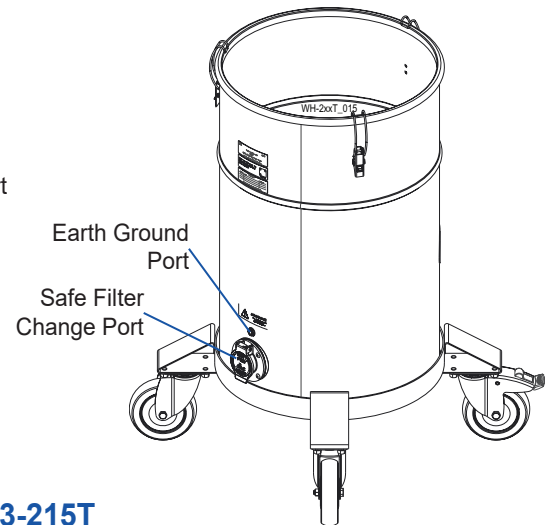
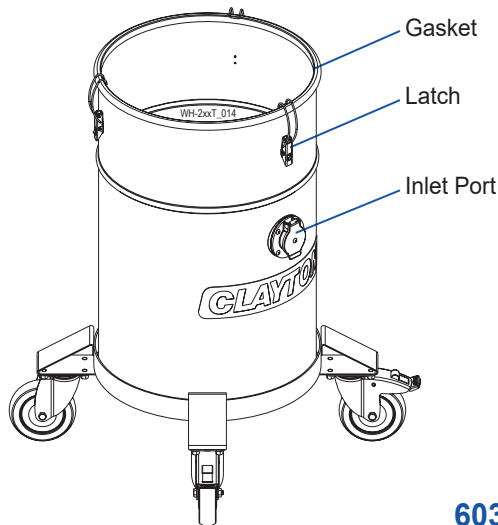
Weight TBD lbs (9.8 kg)
 Dimensions (L x W x H)..... TBD x TBD x TBD in (TBD x TBD x TBD cm)
 Capacity 15 gal (57 liters)

GETTING STARTED

1. Unbox the vacuum tank.
2. Visually inspect vacuum tank to ensure that no parts are missing or damaged.
3. Remove items shipped in the vacuum tank.
4. Familiarize yourself with the vacuum tank.



603-205T



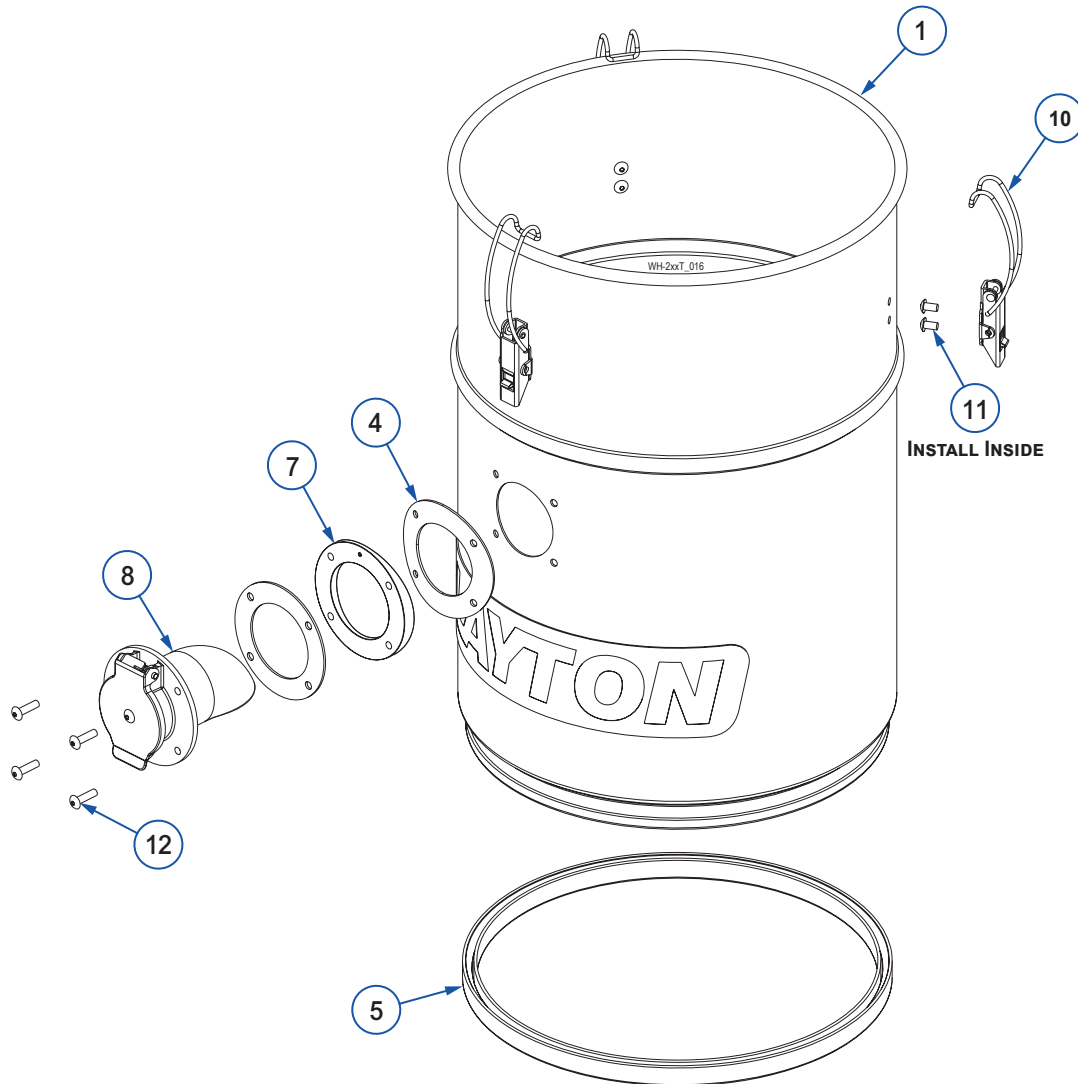
603-215T

5. Refer to the appropriate power head instructions for additional information.

ILLUSTRATED PARTS BREAKDOWN

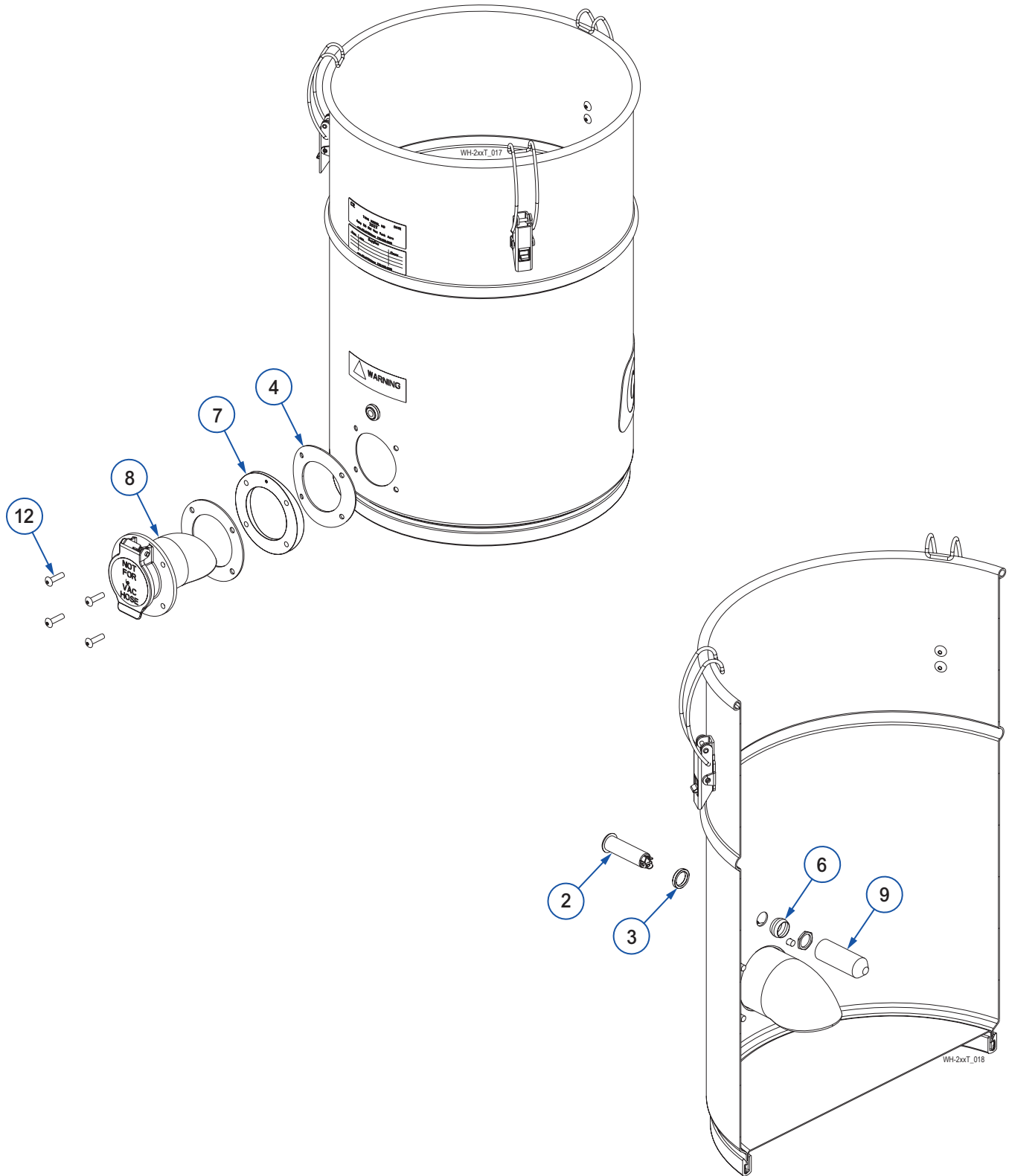
603-202TN (Sheet 1 of 2)

Seq	Item No	Description
1	601-D111602-C	Vacuum Tank 2.5 Gal Aero
2	900-019	Grounding Jack 1/4in X 1.6in Black
3	911-R090701	O-Ring 9/16 OD X 7/16 ID 1/16 Buna
4	911-013	Gasket Cast Inlet Valve
5	911-034	Edge Trim With Metal Core For Drum Bottom (Per Ft)
6	918-08CS	Compression Sleeve 1/2in Brass
7	923-008	Inlet Valve Copping Adapter 11.35in
8	923-A006	Inlet Valve, Cast Assembly
9	945-HSEC08X3BK	Heat Shrink End 1/2in
10	951-009	Draw Latch SS Wire Bale Locking
11	RE0611-SDSSS-Z	Rivet Blind 3/16 X 0.344 Sealed SS (.02-.125)
12	RE0623-SDSSS-Z	Rivet Blind 3/16 X 0.719 Sealed SS (.376-.5)



ILLUSTRATED PARTS BREAKDOWN

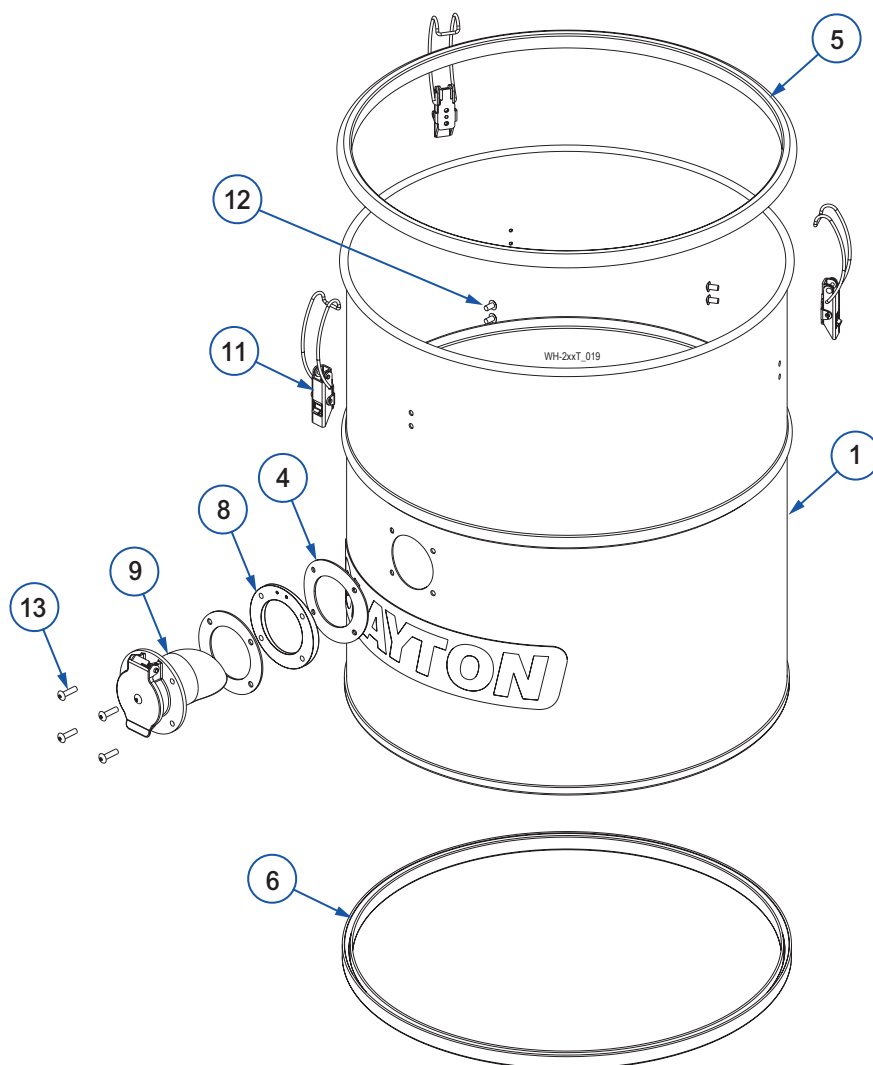
603-202TN (Sheet 2 of 2)



ILLUSTRATED PARTS BREAKDOWN

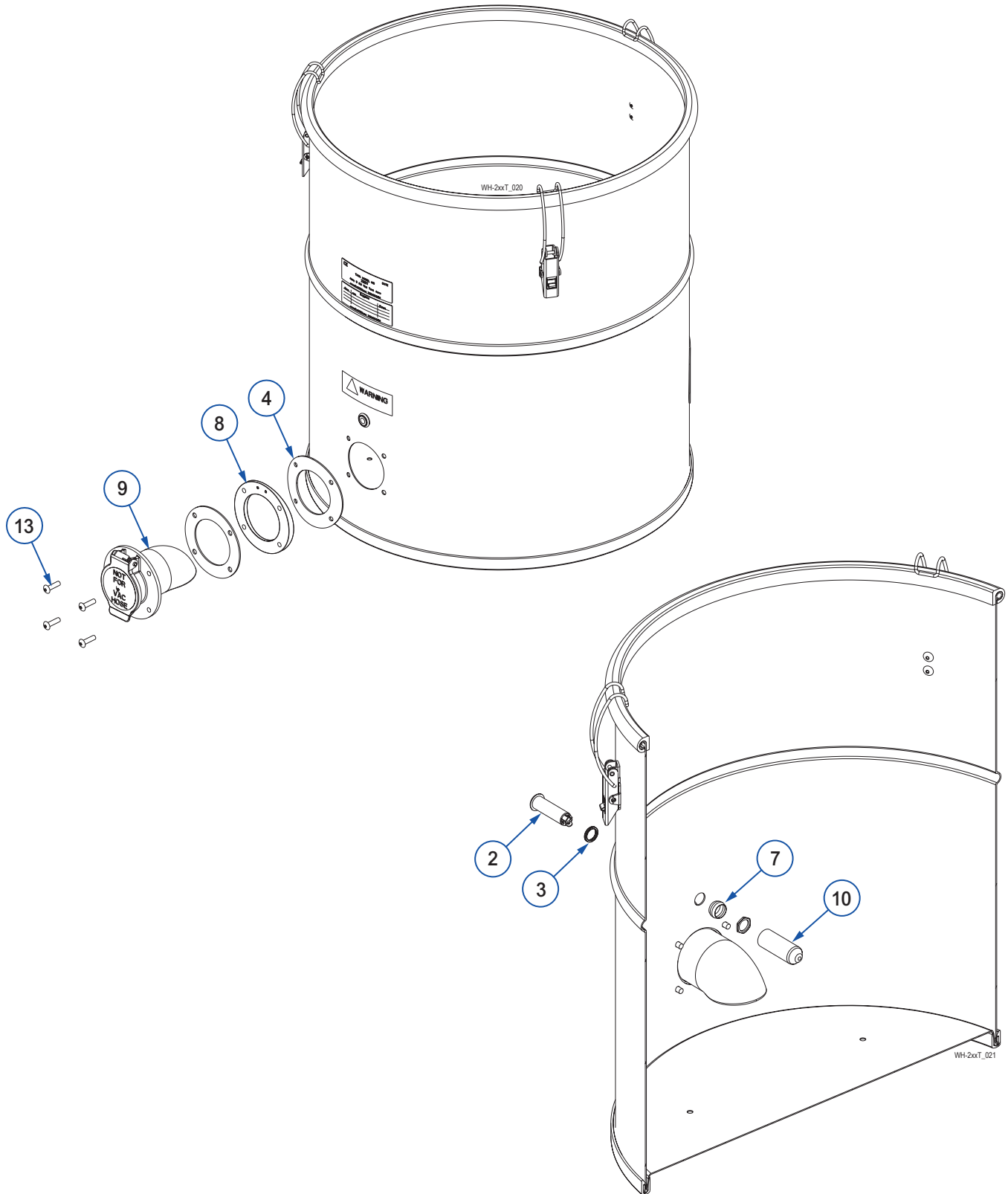
603-205TN (Sheet 1 of 2)

Seq	Item No	Description
1	601-D161801-C	Vacuum Tank 5 Gal Yellow Aero WH
2	900-019	Grounding Jack 1/4in X 1.6in Black
3	911-R090701	O-Ring 9/16 OD X 7/16 ID 1/16 Buna
4	911-013	Gasket Cast Inlet Valve
5	911-020	Gasket 16in Molded Silicone
6	911-034	Edge Trim With Metal Core For Drum Bottom (Per Ft)
7	918-08CS	Compression Sleeve 1/2in Brass
8	923-006	Inlet Valve Copping Adapter 16in
9	923-A006	Inlet Valve, Cast Assembly
10	945-HSEC08X3BK	Heat Shrink End 1/2in
11	951-009	Draw Latch SS Wire Bale Locking
12	RE0611-SDSSS-Z	Rivet Blind 3/16 X 0.344 Sealed SS (.02-.125)
13	RE0623-SDSSS-Z	Rivet Blind 3/16 X 0.719 Sealed SS (.376-.5)



ILLUSTRATED PARTS BREAKDOWN

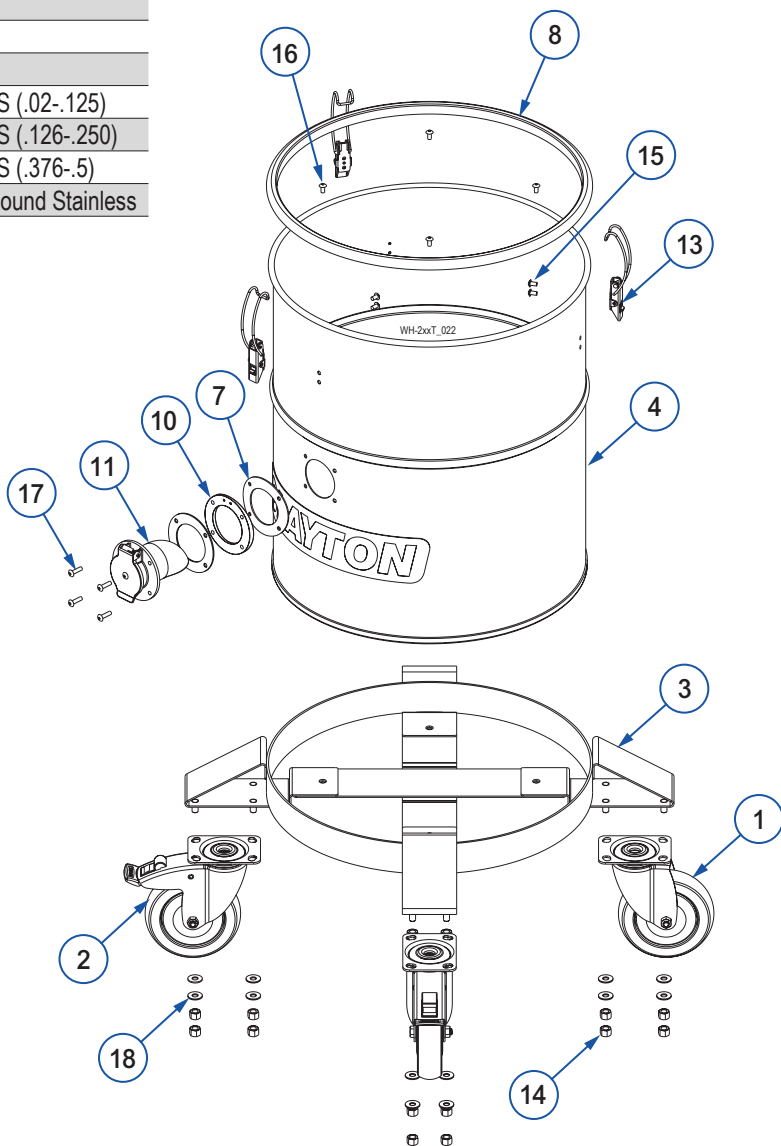
603-205TN (Sheet 2 of 2)



ILLUSTRATED PARTS BREAKDOWN

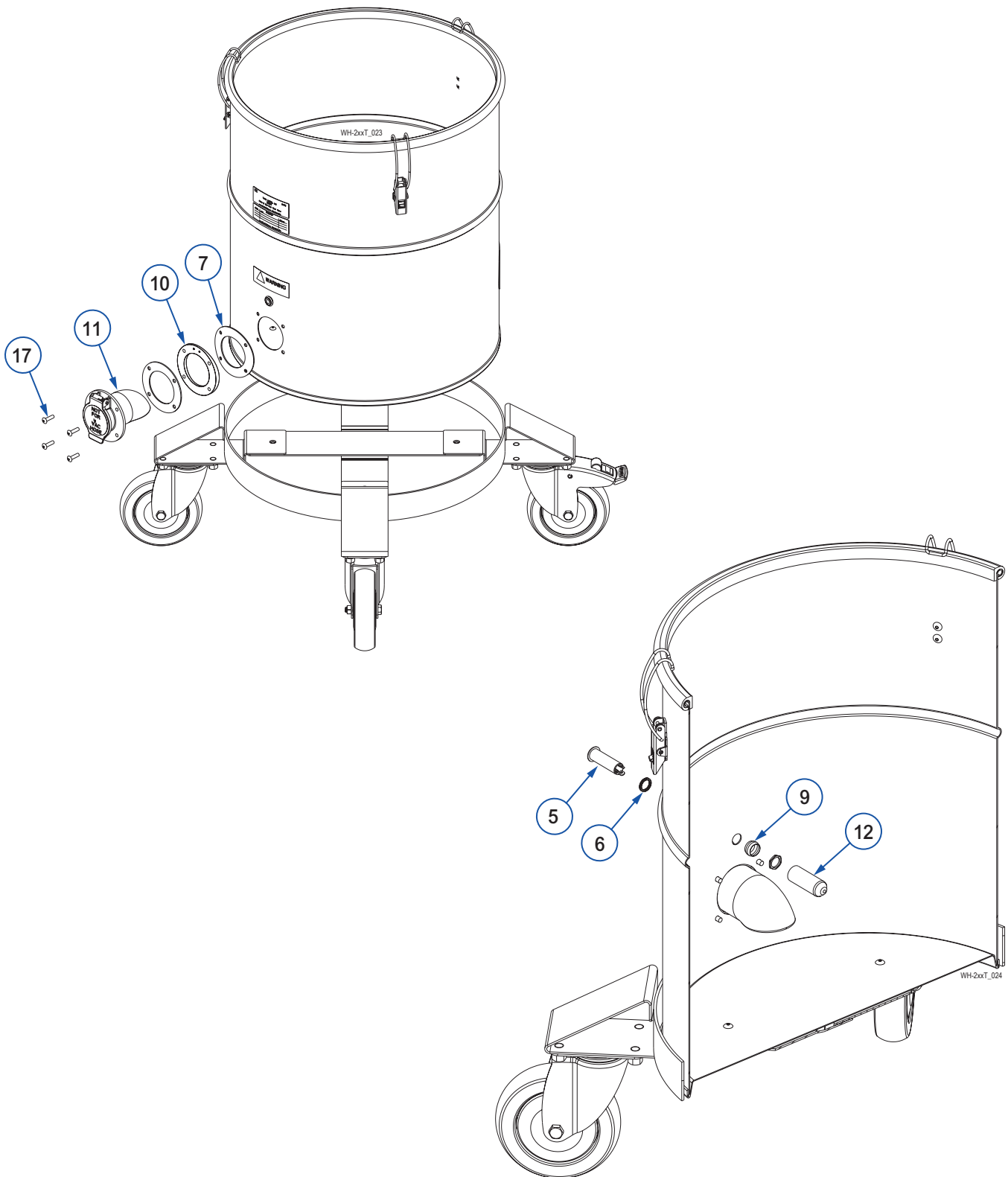
603-205T (Sheet 1 of 2)

Seq	Item No	Description
1	600-159.5	Caster Wheel, 5 Inch, Swivel Plate
2	701-05-001SL	Caster 5In Swivel Locking
3	601-037	Caster Dolly Warthog 5 Gal SS Yellow
4	601-D161801-C	Vacuum Tank 5 Gal Yellow Aero WH
5	900-019	Grounding Jack 1/4in X 1.6in Black
6	911-R090701	O-Ring 9/16 OD X 7/16 ID 1/16 Buna
7	911-013	Gasket Cast Inlet Valve
8	911-020	Gasket 16in Molded Silicone
9	918-08CS	Compression Sleeve 1/2in Brass
10	923-006	Inlet Valve Coping Adapter 16in
11	923-A006	Inlet Valve, Cast Assembly
12	945-HSEC08X3BK	Heat Shrink End 1/2in
13	951-009	Draw Latch Ss Wire Bale Locking
14	NE20181623-HNSZ	Nut 5/16-18 Nylon Lock Tall SS
15	RE0611-SDSSS-Z	Rivet Blind 3/16 X 0.344 Sealed SS (.02-.125)
16	RE0616-SDSSS-Z	Rivet Blind 3/16 X 0.500 Sealed SS (.126-.250)
17	RE0623-SDSSS-Z	Rivet Blind 3/16 X 0.719 Sealed SS (.376-.5)
18	WE204804-RFS-Z	Washer .313ID X .750OD .063H Round Stainless



ILLUSTRATED PARTS BREAKDOWN

603-205T (Sheet 2 of 2)

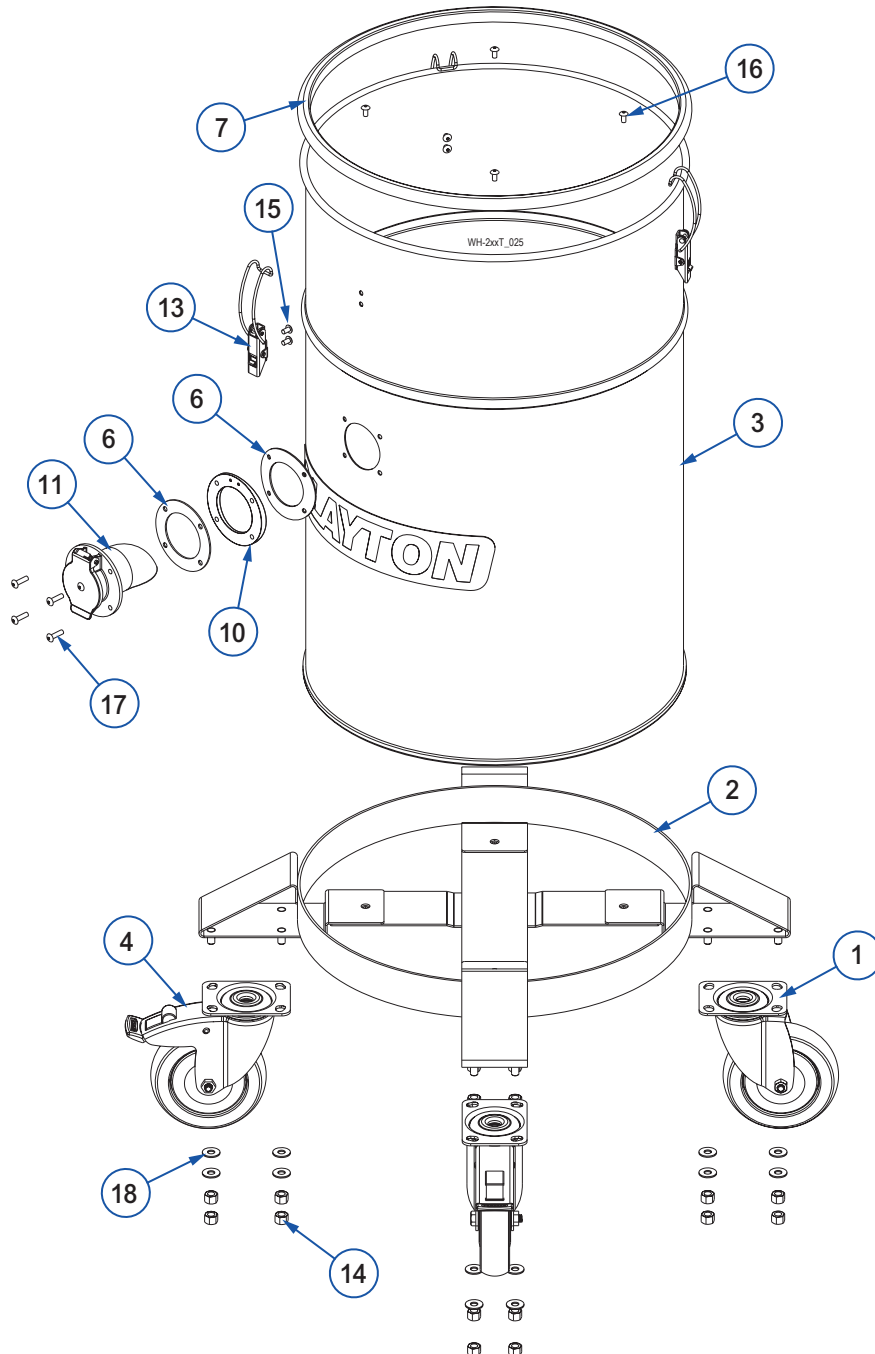


ILLUSTRATED PARTS BREAKDOWN

603-215T (Sheet 1 of 2)

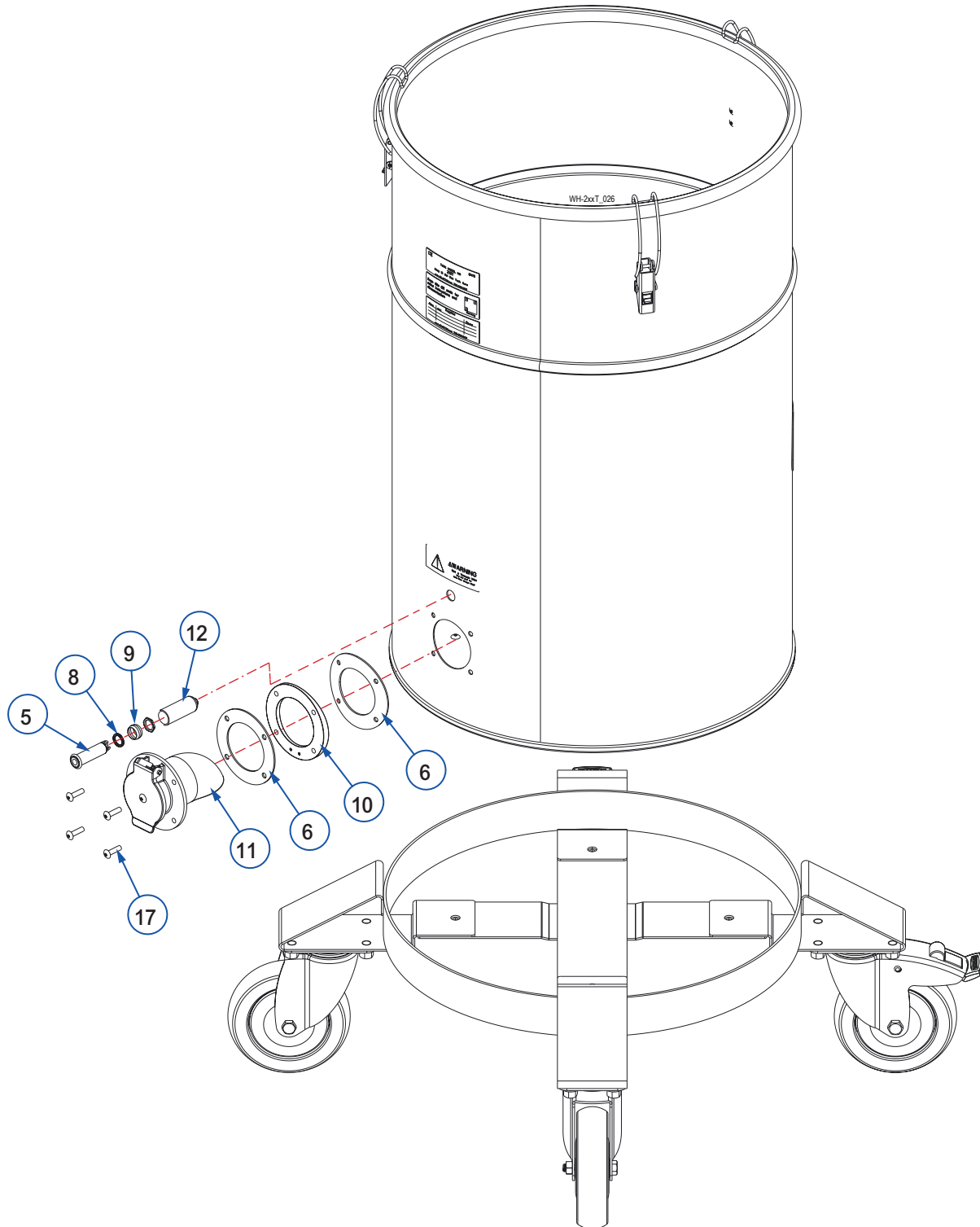
Seq	Item No	Description
1	600-159.5	Caster Wheel, 5 inch, Swivel Plate
2	601-037	Caster Dolly Warthog 5 gal SS Yellow
3	601-D162601-C	Vacuum Tank 15 gal Yellow Aero Wh
4	701-05-001SL	Caster 5in Swivel Locking
5	900-019	Grounding Jack 1/4 in X 1.6 in Black
6	911-013	Gasket Cast Inlet Valve
7	911-020	Gasket 16 in Molded Silicone
8	911-R090701	O-Ring 9/16 OD X 7/16 ID 1/16 Buna
9	918-08CS	Compression Sleeve 1/2 in Brass
10	923-006	Inlet Valve Coping Adapter 16 in

Seq	Item No	Description
11	923-A006	Inlet Valve, Cast Assembly
12	945-HSEC08X3BK	Heat Shrink End 1/2 in
13	951-009	Draw Latch SS Wire Bale Locking
14	NE20181623-HNSZ	Nut 5/16-18 Nylon Lock Tall SS
15	RE0611-SDSSS-Z	Rivet Blind 3/16 X 0.344 Sealed SS (.02-.125)
16	RE0616-SDSSS-Z	Rivet Blind 3/16 X 0.500 Sealed SS (.126-.250)
17	RE0623-SDSSS-Z	Rivet Blind 3/16 X 0.719 Sealed SS (.376-.5)



ILLUSTRATED PARTS BREAKDOWN

603-215T (Sheet 2 of 2)



LIMITED LIFETIME WARRANTY TERMS AND CONDITIONS

Warranty Terms

Clayton Associates, Inc. guarantees its manufactured products against defects in materials or workmanship and will either repair or replace all parts that prove defective under normal use during the lifetime of the products. The warranty period shall commence from the date of paid invoice.

This warranty does not cover (a) repairs due to normal wear, accident, neglect, misuse, or use other than as indicated in the instruction booklet (b) products manufactured by third parties and distributed by Clayton (c) wear items such as bearings, rotor blades, regulators, valve stems, levers, shrouds, guards, O-rings, seals, gaskets, motor brushes, and other wearable parts.

Repair within the Continental US

During the first 90 days of the warranty period, Clayton will provide parts and labor to the customer's site at no charge or pay freight costs associated with returning the products for repair to a Clayton selected service location and repair the product at no charge. Clayton personnel will determine the best way to repair the product.

Past 90 days, Clayton will provide parts to the customer's site at no charge or the customer may ship the product to a Clayton selected service location at customer's expense and Clayton will repair the product at no charge and provide return shipping.

Repair Outside the Continental US

Clayton will provide parts to the customer's site at no charge or the customer may ship the product to a Clayton selected service location at customer's expense and Clayton will repair the product at no charge and provide return shipping.

Limitation of Liability

Clayton shall not in any event be liable for any damages, loss of production time or profits, whether based on contract, warranty, negligence, strict liability or otherwise, including without limitation any consequential, incidental or special damages, arising with respect to the equipment or its failure to operate.

Clayton Associates, Inc. makes no other warranty or representation of any kind, except that of title, and all other warranties, express or implied, including warranties of merchantability or fitness for any particular purpose, are hereby expressly disclaimed.

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